

Auditdata

– Your Partner in Audiology Solutions

 Real Ear  AuditBase System  Strato

auditdata 
Your Partner in Audiology Solutions

My PLM "Road map"

- 20 + years experience within medical device development, production, PLM and quality management (1988-)
- Agile PLM and QMS architect GN Otometrics (1999-2007)
- Agile PLM and QMS architect in Dako (2007-2011)
- Aras PLM, QMS architect and Quality manager in Auditdata (2011-)



About Auditdata

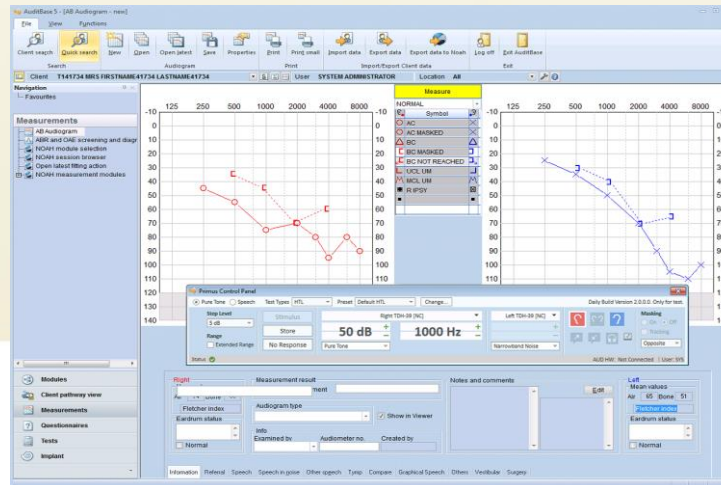


- Established in 1992
- Development of audiology software and hardware
- Market leading position
- Strong competences
- 50+ employees in Denmark, Ukraine, Germany and the UK
- Organic growth last year at 40% expect similar growth rate in the next tree years
- Facing explosion in product complexity and compliance management

AuditBase

Public sector audiology solutions

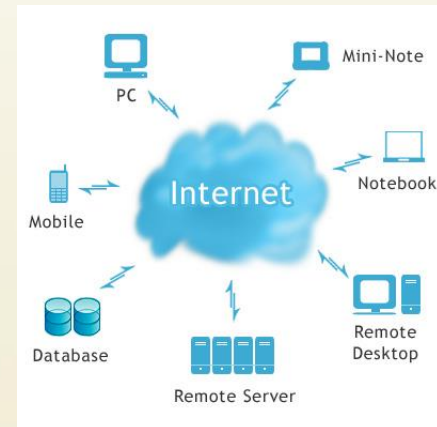
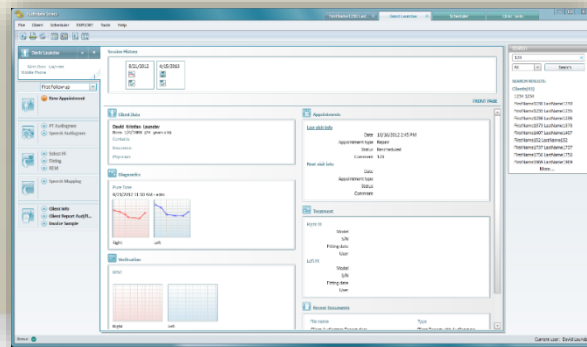
- Client-server solution for electronic data management (Patient records)
- Patient Administration System (PAS) integration
- Comprehensive suite of add-on modules
- Installed base of 200+ clinics and 4,000+ daily users
- MDD Class 1





New generation office management system

- Client-server solution for electronic data management (Patient records)
- Online database in the cloud
- Microsoft Azure cloud platform (ISO 27001 certified)
- Not medical in EU but class 1 in US!





Audiological measurement solutions

- Audiometry -
- Real ear measurements
- Speech Mapping
- Hearing instrument testing
- Client Counselling – counselling support
- All in one software solution and modern hardware
- MDD Class 2a



Certifications

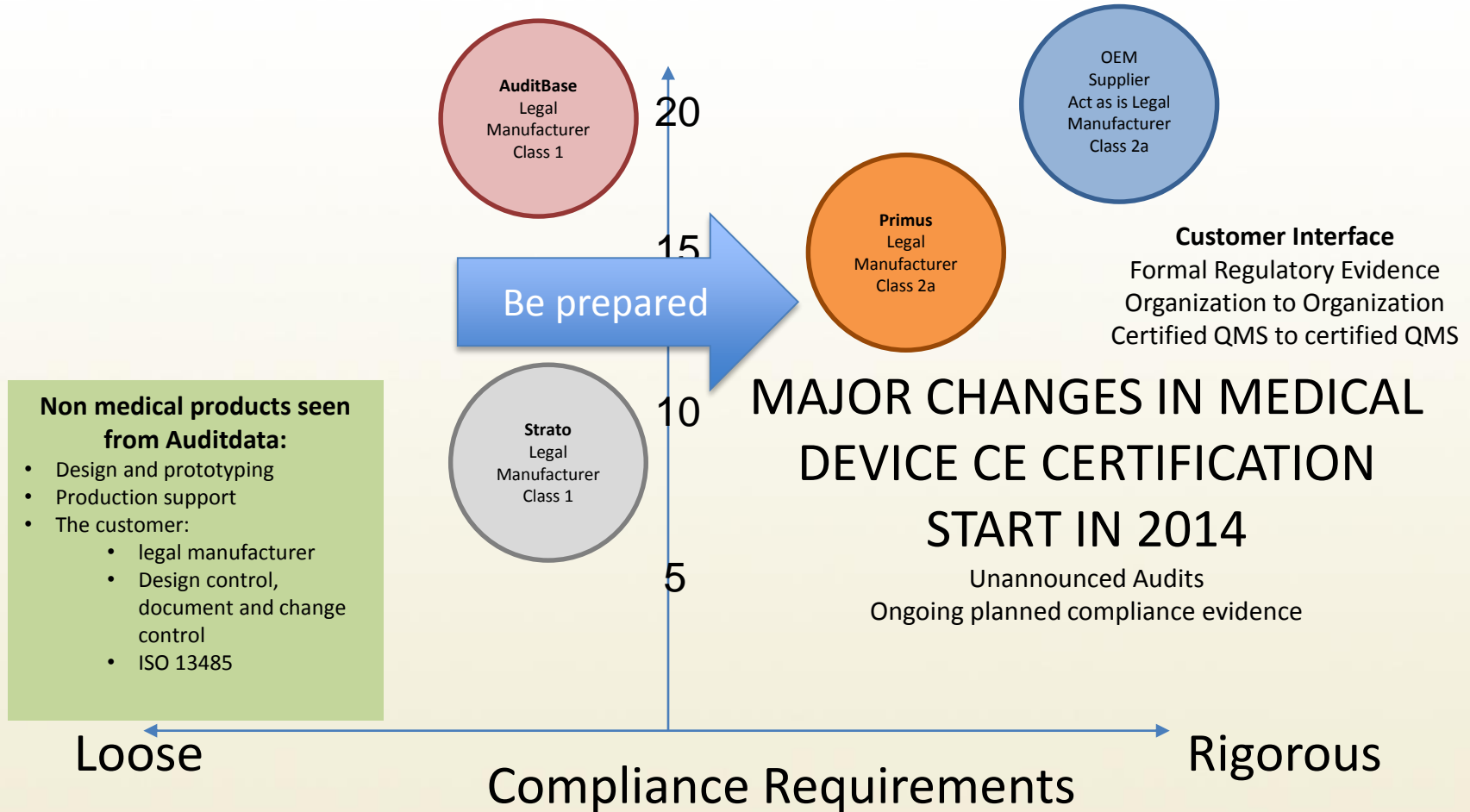
- ISO 27001
- ISO 13485 Annex II
- MDD directive EC Certificate
- N3 certified (UK)
- NOAH 3 & 4 certified
- Microsoft Gold Certified Partner



Noah 4



Our design complexity



Why PLM at Auditdata

A journey to fewer systems and greater consistency

“A place for everything and everything in it’s place”

- ❑ Multiple change and CAPA database(s) to assign numbering and report archiving
- ❑ Validation database to handle validation reports
- ❑ DHF, risk file and technical file on fileserver
- ❑ Design Change, change order and CAPA documentation on fileserver
- ❑ File server archive for quality management system
- ❑ File server archive for production work instruction
- ❑ DMR in Excel



Why Aras PLM at Auditdata

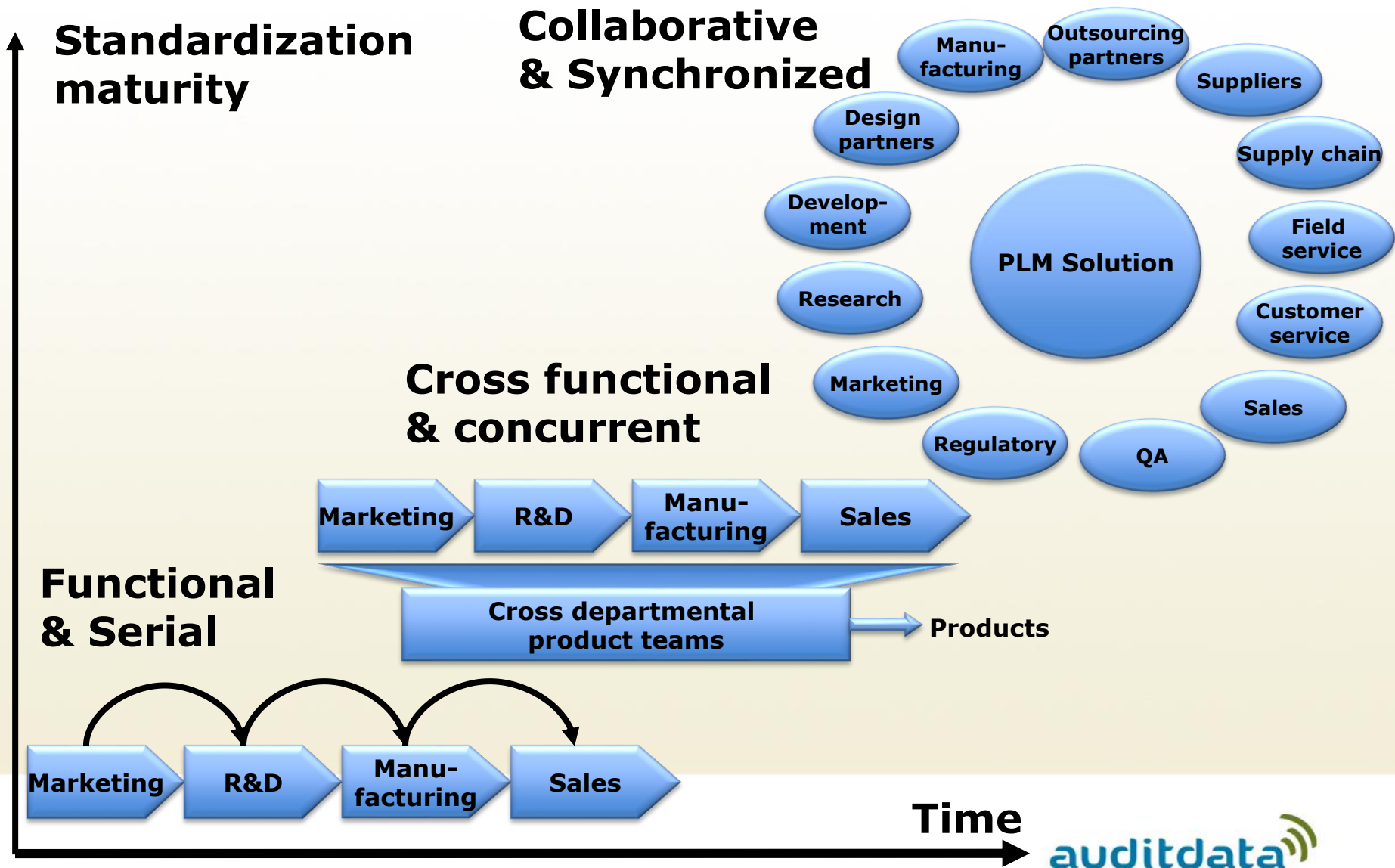
- ❑ One Application - One UI
- ❑ Business Ready Application
 - Key drivers in Auditdata's selection were Aras's flexible platform, Minerva's track record in the medical device industry, and the speed of implementation for the total solution.
- ❑ Our choice to go with Aras and the Medical Device PLM was based on the comprehensive functionality, flexibility in the Aras product and total cost of ownership

NABC – PLM System

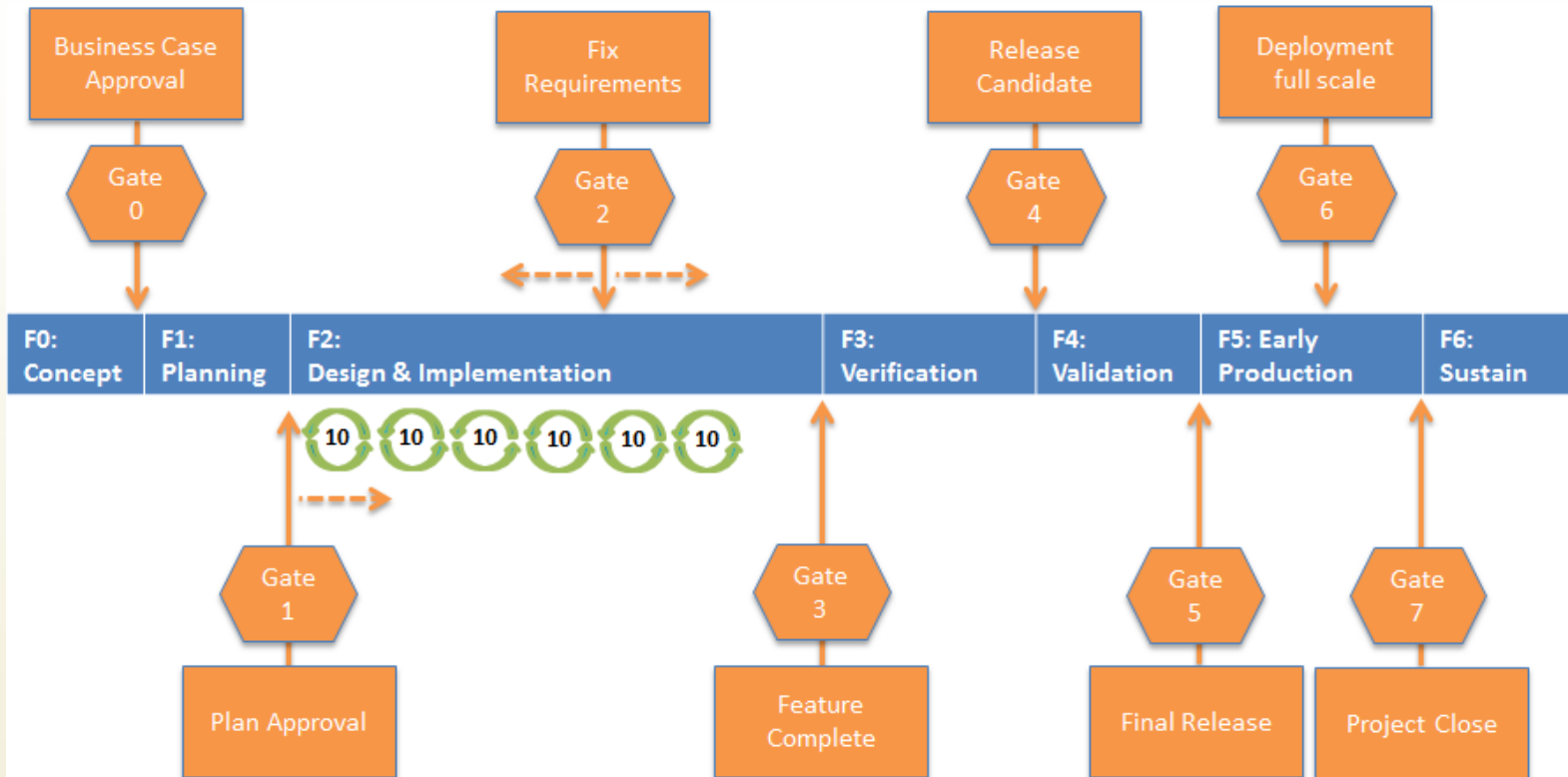
NABC – PLM System

Need	<ul style="list-style-type: none">• Increase effectiveness of QMS to handle significant increase of Device Master Record and Design History File complexity and ensure high level of quality and agility.• Ensure Medical Device Products market and partner compliance
Approach	<ul style="list-style-type: none">• Implement enterprise PLM solution to get a single solution to handle all product and quality process related data• Aras Innovator PLM solution – Open Source – Free + Subscription• 15 days of Consulting to implement a standard PLM solution
Benefit per Cost	<ul style="list-style-type: none">• Multiple change requests execution per product• Reduce change request process complexity by ~50 %• Central Device Master Record for all stakeholders (including outsourced production)• Flexible regulatory delivery project & task assignments• FDA part 11 electronic signature compliance• Managing 200.000 files & 16.000 folders (growing)
Competition	<ul style="list-style-type: none">• Existing file based QMS (strong limitation – Best practice not an option)• Oracle Agile PLM (\$350.000 list price)

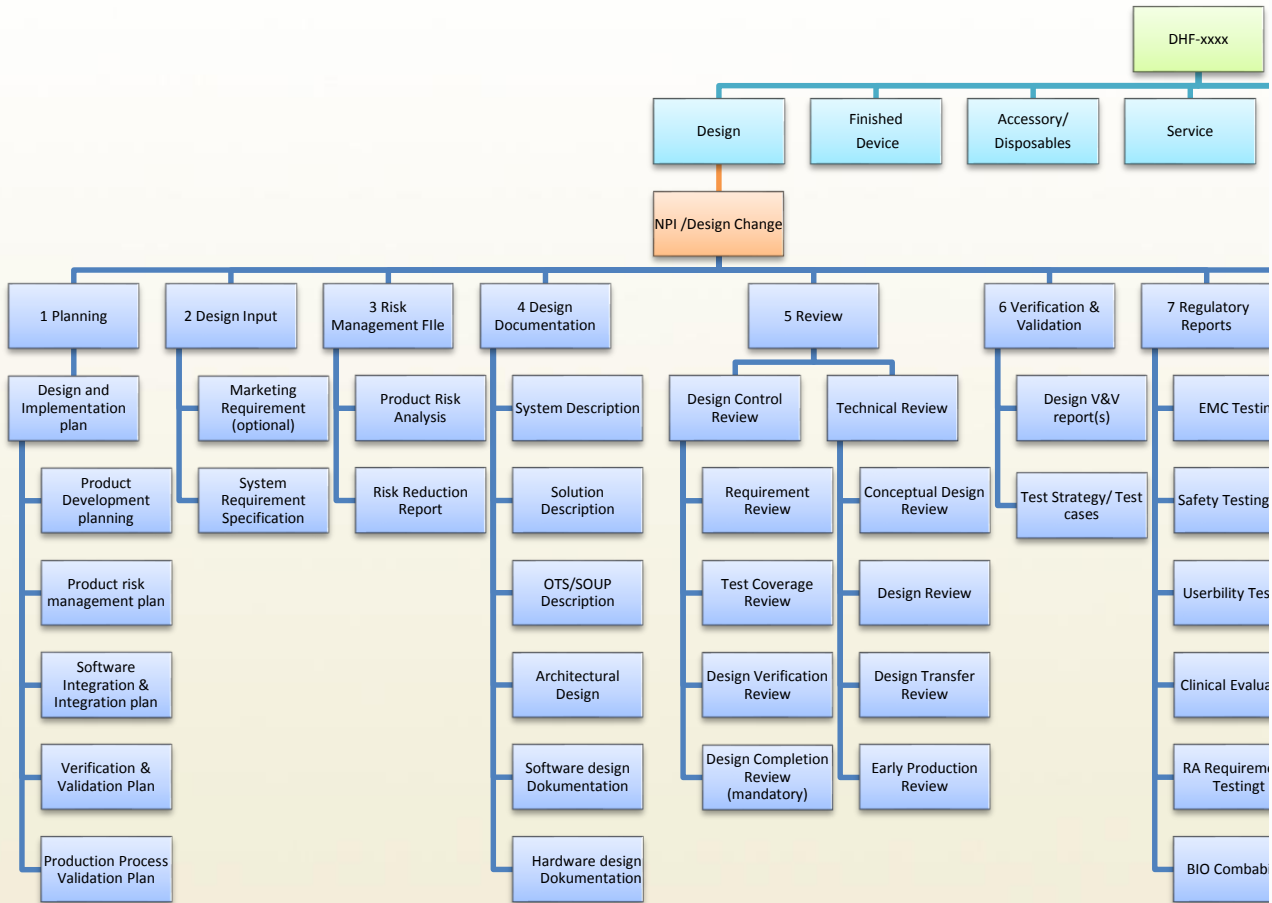
Why PLM? It Enabling us to accelerate!



Development Process



DHF/DMR/Technical file



- ▶ DHF
- ▶ DHF - Design History File (K:)
- ▶ 2000 Primus Solution
- ▶ 1 Design Control
- ▶ 1.1.2 NPD - SW
- ▶ 1 Planning
- ▶ 2 Design Input
- ▶ 2 Regulatory Reports
- ▶ 3 Risk Management File
- ▶ 5 Review
- ▶ 6 Verification & Validation
- ▶ 1.1.3 Design Change SW Release
- ▶ 1.1.4 Design Change SW Release
- ▶ 1.1.5 Bug release Software
- ▶ 1.1.5.1 Bug release Software
- ▶ 1.2.0.0 - Design Change PFU+ hardware
- ▶ 1.2.0.0 Design Change SW Release
- ▶ 1.3.0.0 - Design Change SW Release
- ▶ 1.3.0.1 - Bug release software
- ▶ 1.3.0.4 - Bug release software
- ▶ 1.4.0.0 - Design Change software
- ▶ 1.5.0.0 Design Change SW
- ▶ 1.5.0.1 Bug release Software - CR-00143
- ▶ 2. Design Documentation
- ▶ 1 System Description
- ▶ 2 OTS-SOUP Description see Item Master
- ▶ 3 Design Documentation
- ▶ 4 Interface Description
- ▶ Raw Data
- ▶ 3 Finished Device
- ▶ 4 Accessory_Disposables
- ▶ 5 Support
- ▶ 6 Production
- ▶ 7 Regulatory Clearance
- ▶ 8 Marketing

Current MedDev Situation

DHF



Making the document



Revising the document



Does this Impact other documents ???



Review and Signing the document



- What is the status, are we on time or ???
- what when other items is changed and impact other items and project
- How did it look 6 month ago and what have we changed How will you manage the product design details as a part of this with product structures, parts/components, changes etc..

Medical Device DHF/DMR in Aras

Deliverable Matrix

Item Type	Item Number	Phase	Health Status	Description	Responsible	Approved	Target Date
Document	MD-0001	Phase 1	Complete
Document	MD-0002	Phase 2	Complete
Document	MD-0003	Phase 3	Complete
Document	MD-0004	Phase 4	Complete
Document	MD-0005	Phase 5	Complete
Document	MD-0006	Phase 6	Complete
Document	MD-0007	Phase 7	Complete
Document	MD-0008	Phase 8	Complete
Document	MD-0009	Phase 9	Complete
Document	MD-0010	Phase 10	Complete



Item Number	Date	Description	Created By	Created On	Language	Manager
MD-0001
MD-0002
MD-0003
MD-0004
MD-0005
MD-0006
MD-0007
MD-0008
MD-0009
MD-0010

DHF

Item Number	Date	Description	Created By	Created On	Language	Manager
MD-0001
MD-0002
MD-0003
MD-0004
MD-0005
MD-0006
MD-0007
MD-0008
MD-0009
MD-0010

DMR

Phase	Start Date	End Date	Status	Responsible	Approved
10	3/20/2013	3/20/2013	Complete
20	3/20/2013	3/20/2013	Pending
30	4/2/2013	4/2/2013	Pending
40	3/18/2013	3/18/2013	Pending
50	5/22/2013	5/22/2013	Pending

Project Record

Change Number	Status	Originator
RC-0024	Active	Innovator Admin

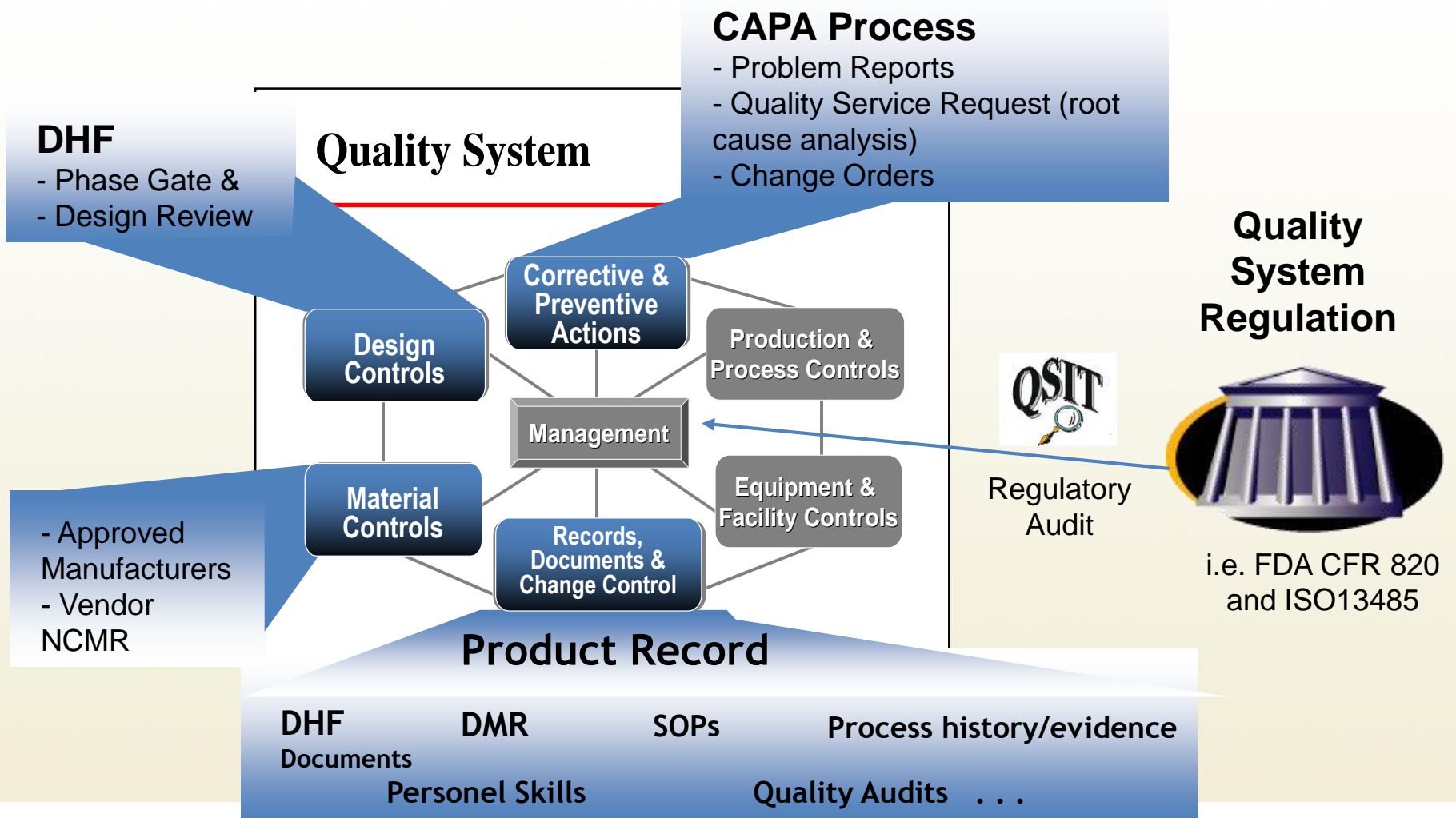
Activity	Status	Assigned To	Completed By	New Version	When	Comments
Submitted Change	Closed	Innovator Admin	Innovator Admin	1.021.001	5/23/2013 11:17:28 AM	
In Work	Active	Innovator Admin				

Gate Review

Order	Name	Status	Phase Start Date	Phase End Date	DMR	Deliverable Matrix
10	Phase 1	Active
20	Phase 2	Pending
30	Phase 3	Pending
40	Phase 4	Pending
50	Phase 5	Pending
60	Phase 6	Pending
70	Phase 7	Pending
80	Phase 8	Pending
90	Phase 9	Pending
100	Phase 10	Pending

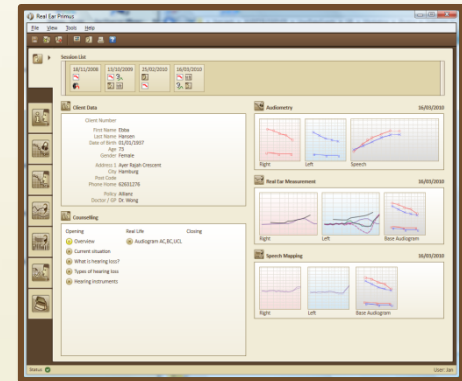
Baseline / Reporting

Enabling Regulatory Compliance with PLM

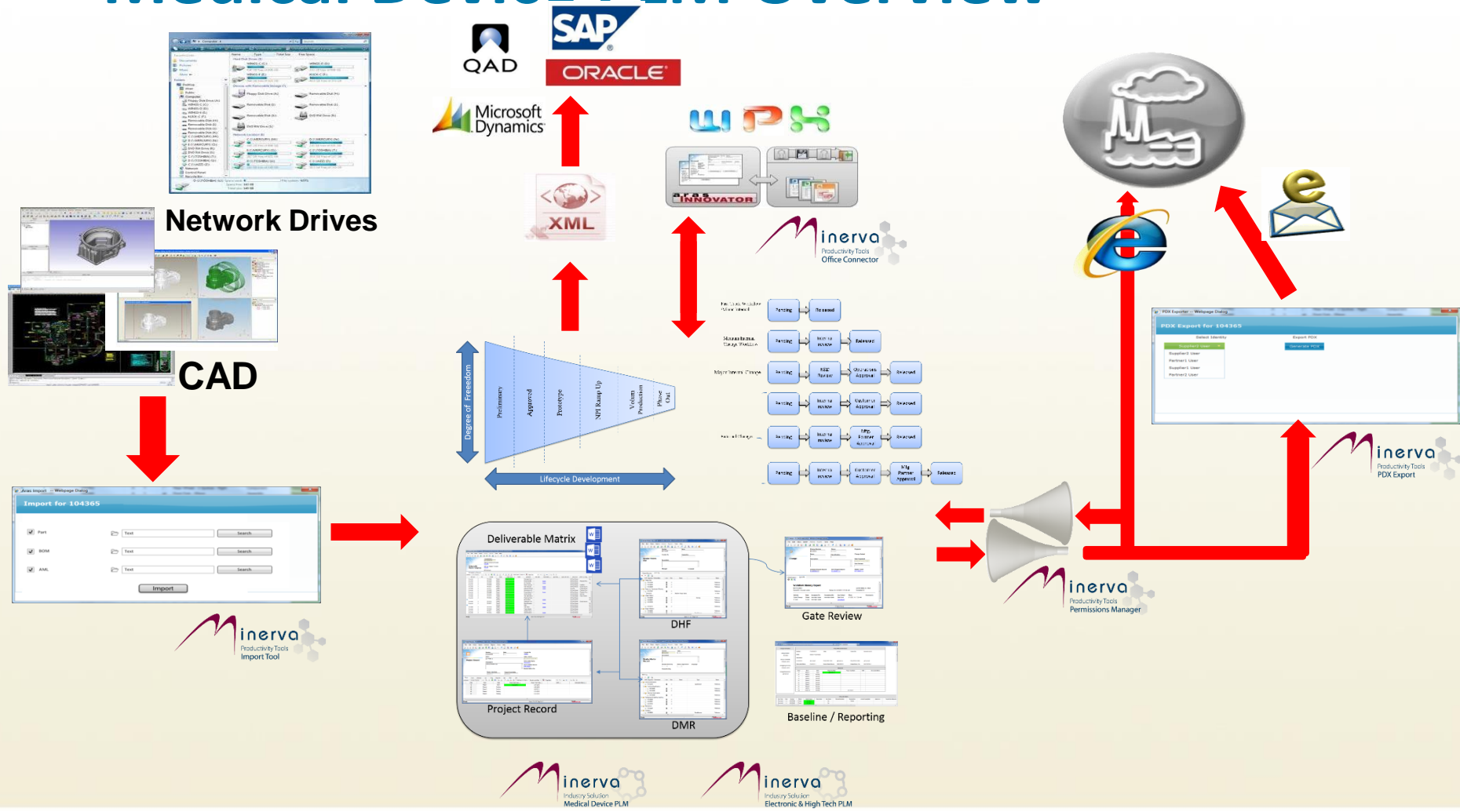


PLM implementation Status

- Expected GO-Live Q2-Q3-2014 (Aras 9.4):
 - Minerva MDD template (DHF project management)
 - Minerva electronics and high tech template (document, change control and workflow)
 - Minerva import module
 - Minerva permission manager
 - Office integration
 - “paperless” DHR and DMR
 - “paperless” Document control
 - “paperless” Change control



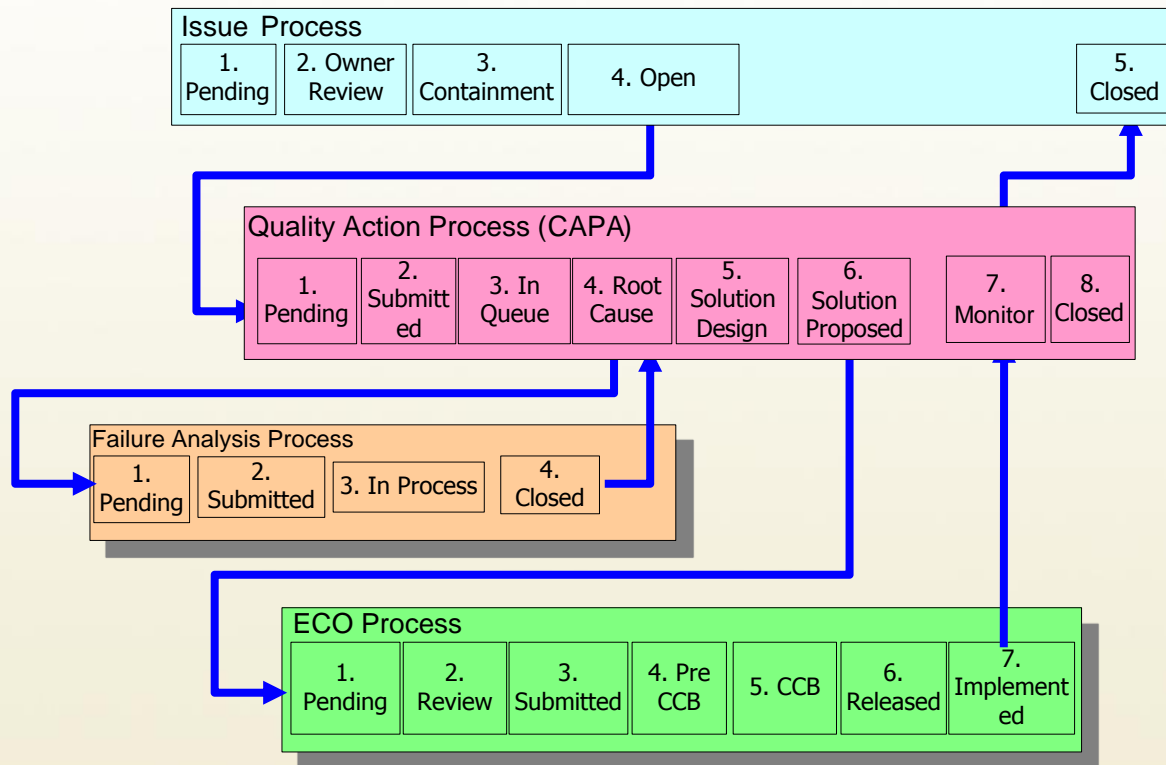
Medical Device PLM Overview



Future in Aras

- Minerva CAPA – Corrective Action Preventive action
- Aras CE module (Rohs II compliance)
- Minerva NCR - Non conformity
- ITIL change order (ISO27001)
- SharePoint integration
- External manufacturing site on-line

Minerva CAPA and issue process



Questions & Answers

